# **Press Release**



Hennigsdorf, 15 November 2023

### Fluxless soldering using formic acid vapor for optoelectronics

Soldering using formic acid vapor in combination with nitrogen (HCOOH + N2) offers significant advantages in assembly and connection technology for applications in optoelectronics and photonics. Especially in the field of sub-micron bonding, Tresky has introduced several innovations in recent months and is now presenting the formic acid module for reliable use in bonding processes at productronica 2023.

"The use of formic acid as a reducing agent generates oxide-free and well-wettable surfaces. This way creates ideal conditions for demanding soldering processes are created," says Daniel Schultze, Managing Director of Tresky GmbH, introducing the formic acid module. Since solder processes in optoelectronics often cannot use conventional fluxes, Tresky's R&D team has developed the formic acid module. The module is used in eutectic soldering and thermocompression bonding, for example with gold tin or indium. In all bonding processes, nitrogen is enriched with formic acid (HCOOH) through a so-called bubbler. The nitrogen-formic acid vapor mixture is introduced into the process chamber and vacuumed off in a well-controlled manner. "The control of this process is particularly important, because besides the best possible effect of the formic acid, the protection of the operator is also important," emphasizes Schultze.

In optoelectronics and photonics, the requirements for packaging technologies, regarding voids or external impurities, are particularly strict. Formic acid offers reliable reduction of oxides with complete avoidance of flux. "Nitrogen enriched with formic acid is a stable, long-standing industry-proven and economical process in soldering technology for reducing oxide layers. Integration in our DIE bonders also enables our customers to create complex setups in optoelectronics," Schultze continues.

#### About Tresky

Since 1980 the name TRESKY stands for the highest quality, unmatched flexibility with maximum reliability. Tresky GmbH is one of the world's leading machine manufacturers for placement systems in the high-precision sector offering more than 40 years of experience in the semiconductor industry. The company is headquartered in Hennigsdorf near Berlin, in the middle of a technology park that is home to numerous highly specialized companies from the automation, electrical engineering, communications technology and life science sectors. Quality "Made in Germany" - Tresky develops, produces and sells Die Bonders from its headquarters in Hennigsdorf. More information: https://www.tresky.de/en/

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#### Pictures:



**Picture captions:** Open formic acid module by Tresky

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**Picture captions:** Closed formic acid module by Tresky

#### Deeplinks:

https://www.tresky.de/en/options/formic-acid-module/

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